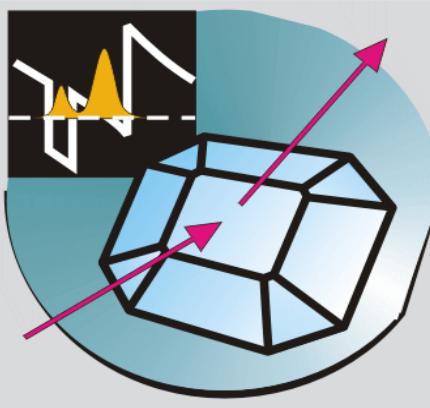
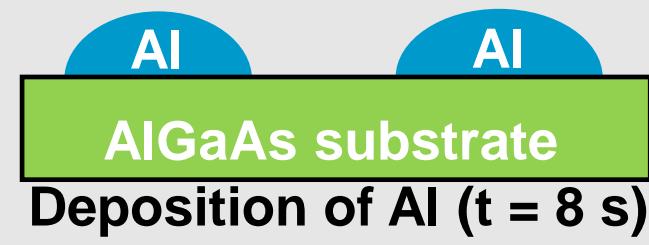


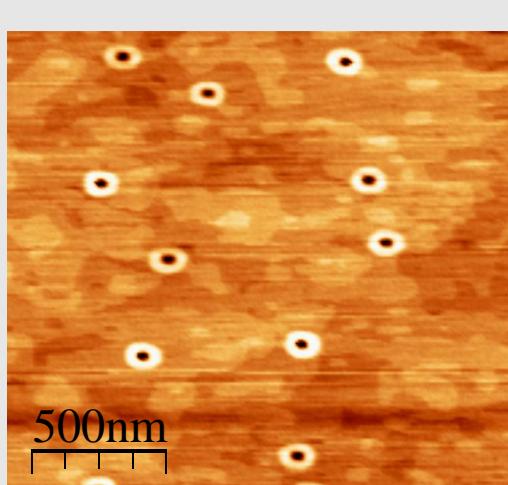
# Quantum Dots by self-assembled Droplet Etching



## In situ maskless etching



Annealing ( $t = 180$  s)  
Hole etching and wall formation



**Droplet etching: new degree of freedom for the design of heterostructures by integrating top-down processes into Molecular Beam Epitaxy (MBE) growth**

**Droplets:** Ga, Al, GaAl, In, and InGa

**Substrates:** GaAs, AlAs, and AlGaAs

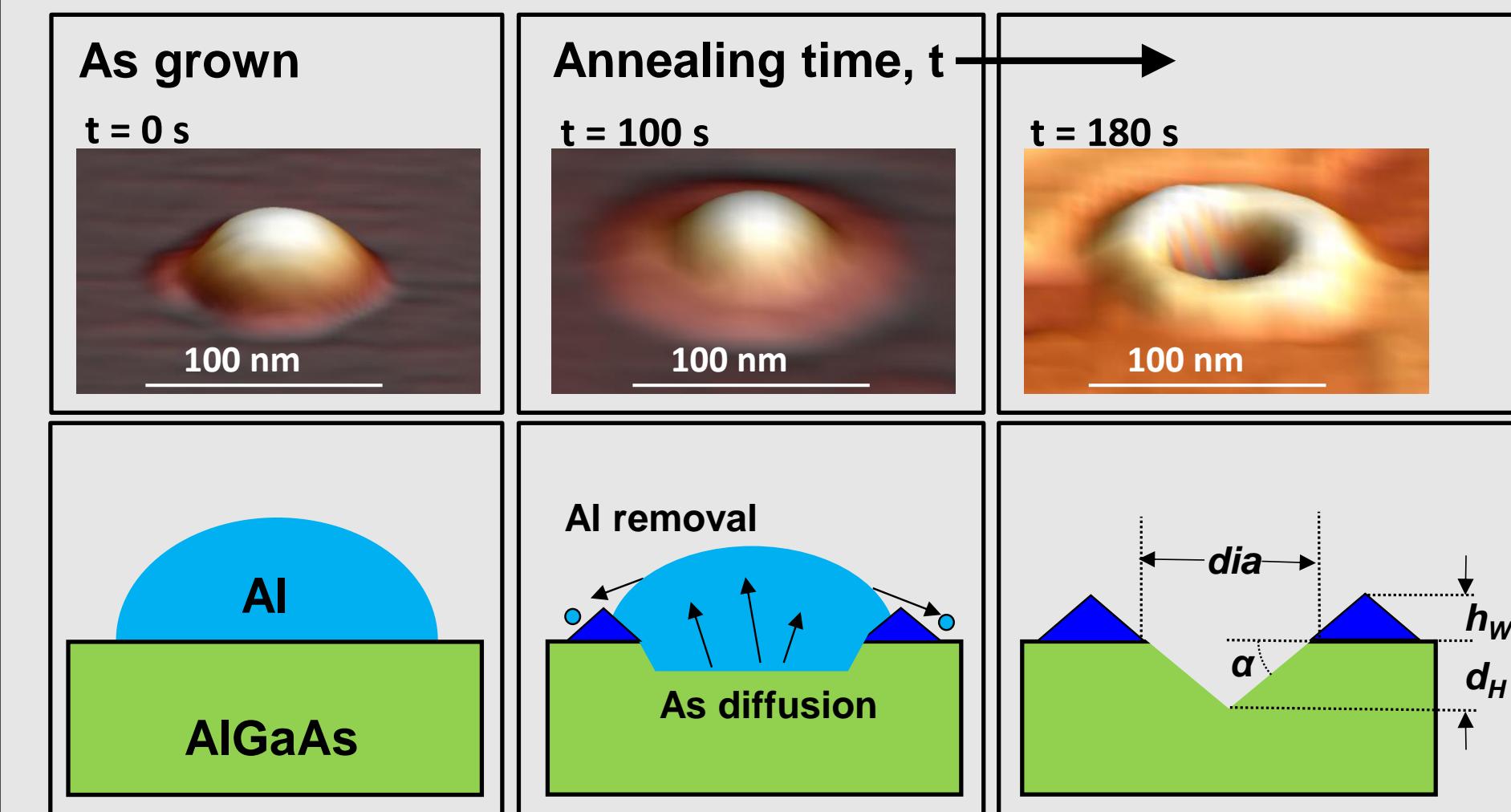
**Walls:** (crystallized from droplet material)

⇒ AlAs, AlGaAs (opt. inactive) or InGaAs (quantum rings)

**Novel nanostructures by hole filling:**

- Quantum dots, quantum dot molecules
- Nanopillars

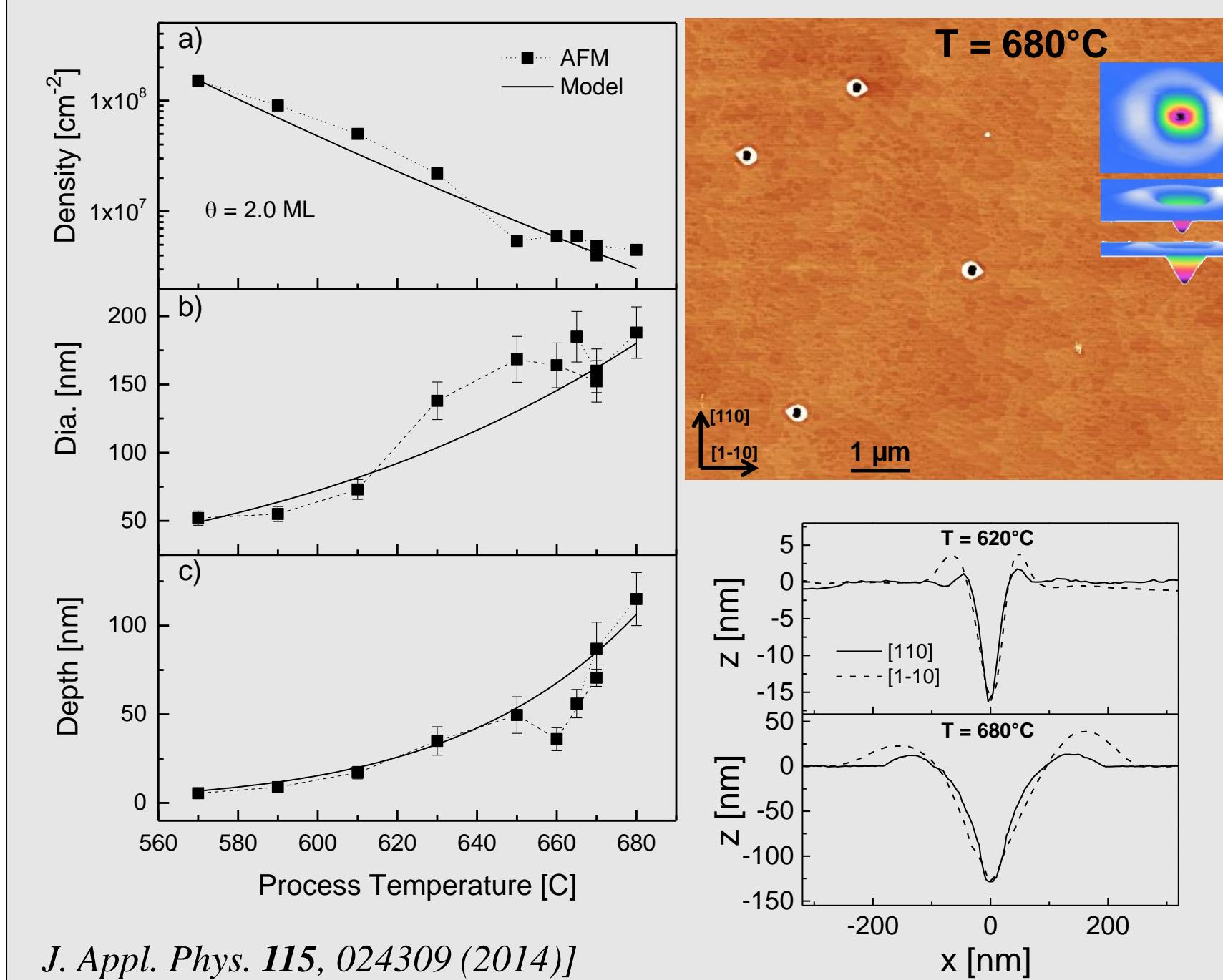
## Mechanism of local droplet etching



AFM: [Appl. Phys. Lett. 95, 173110 (2009)]

Model: [Phys. Rev. B. 83, 165302 (2011), Nanoscale Res. Lett. 10, 67 (2015)]

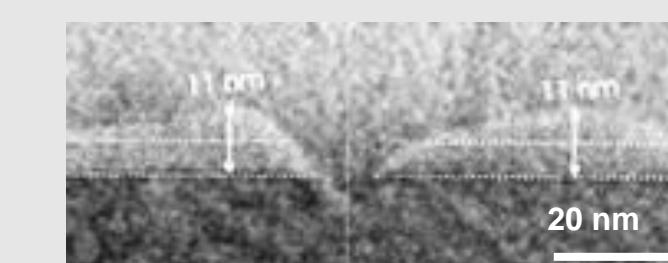
## Control on nanohole morphology



## Quantum dots (QD) and quantum dot molecules (QDM) by hole filling

### • Uniform GaAs QDs by nanohole filling

[Appl. Phys. Lett. 94 (2009)]



### • QD shape approx. inverted cone

[A. Nemcics et al., J. Crystal Growth 335 (2011)]

### • PL emission adjustable by hole filling level:

700 - 800 nm

[Appl. Phys. Lett. 94 (2009), APL 101 (2012)]

### • White-light emitter by modified process

[Nanoscale Res. Lett. 5 (2010)]

### • QD density tunable: $1 \times 10^6 - 5 \times 10^8 \text{ cm}^{-2}$

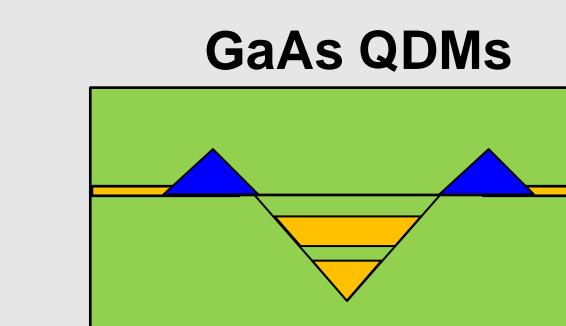
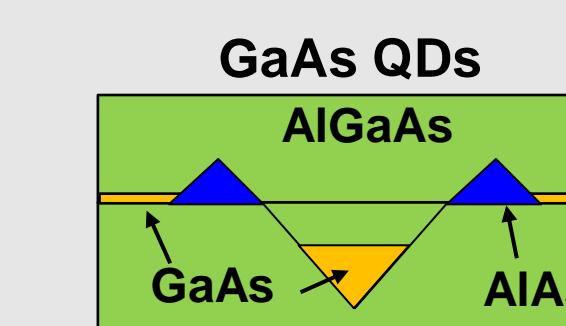
[Appl. Phys. Lett. 101, (2012)]

### • Sharp excitonic lines from single dots

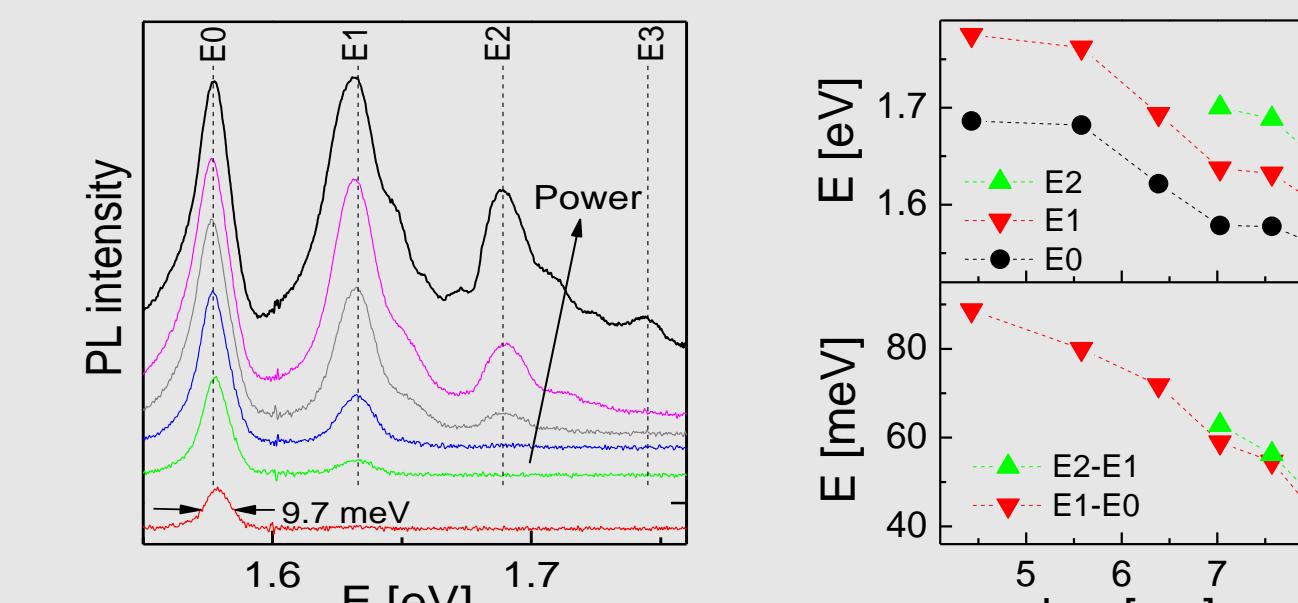
[Nanoscale Res. Lett. 5 (2010)]

### • QD molecules (QDM) by multiple filling

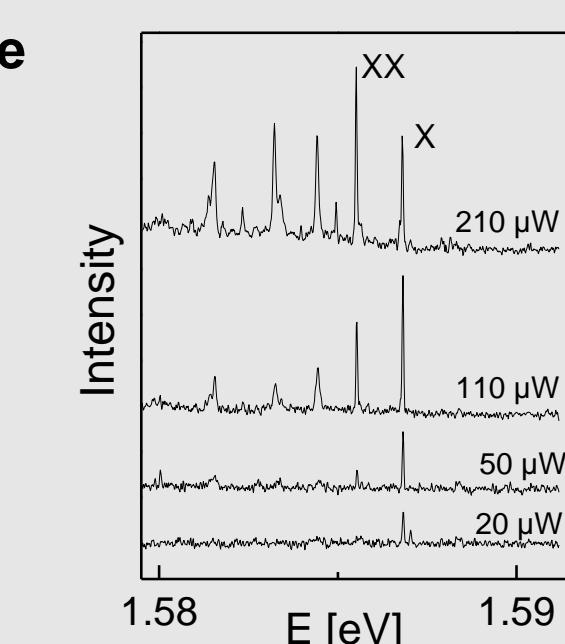
[Nanotechnology 25, 215602(2014)]



Photoluminescence emission from uniform QD ensemble



Photoluminescence emission from single QD



Photoluminescence emission from single QDM under vertical gate voltage

